

Date: Wednesday, 24/10/2007 10:06:26 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 3"		
Job Number	: 35340	Part Number	: D2407		
Estimate Number	: 10471	Drawing Number	: D2407 REV. A		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 24/10/2007 S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC	Material	: N/A		
First Issue	: N/A	Type	: SMALL /MED FAB		
Previous Run	: 26915	Due Date	: 31/10/2007	Qty:	6 Um: Each
Written By					
Checked & Approved By					
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W Comment: Qty.: 0.5000 f(s)/Unit Total : 3.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: 1821
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2407 → DM 07/10/2007 (6) 2- Deburr → 3- Mill D2407 slot as per Dwg D2407. Deburr as required. Identify as D2407 20/07/07-25 (6) PTO →
3.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 5 07/10/2007
4.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: PTO 6-7/10/2007 (6)
5.0	QC21	FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE 11 07.10.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/26	# 2.0	Perment change. use Jasper saw to cut parts to length.	AS	07/10/29	1	ES 07/10/29	ES 07/10/26

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/10/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/26	# 2.1.	two parts size are ^{0.040"} under normal. They were cut using a chop saw.	LE 07.10.26 QS1042	Parts Are Acceptable. This one time only.	LE 07.10.26	EP 07/10/26	LE 07.10.26 QS1042	EP 07/10/26
				Change w/o to use Jasper saw and to be cut by Hand.	AS 07/10/29			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

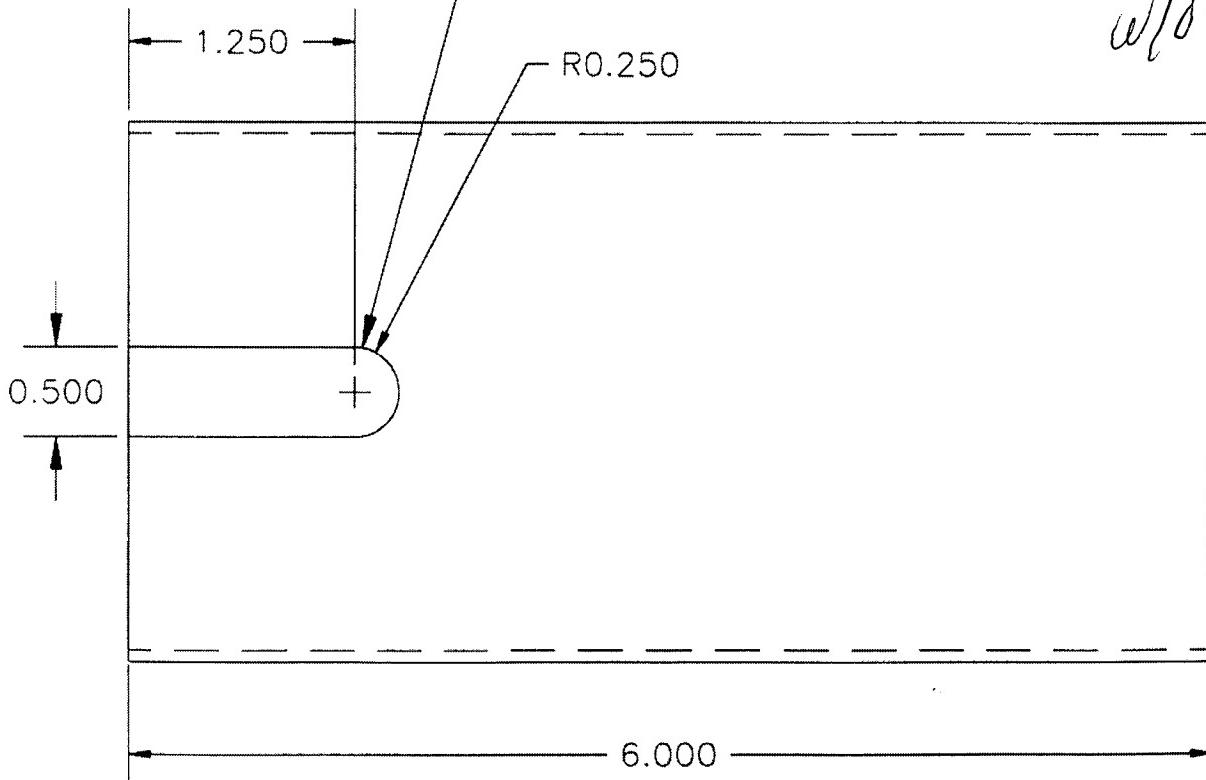


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DART

PREPARED		DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A	
BW	BW	D2407	
DATE		SHEET 1 OF 1	
Apr. 6, 1995		TITLE	
		3" HEATER TUBE	
		SCALE	
		1:1	

RELEASED
160140 240

ONE SIDE ONLY



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG